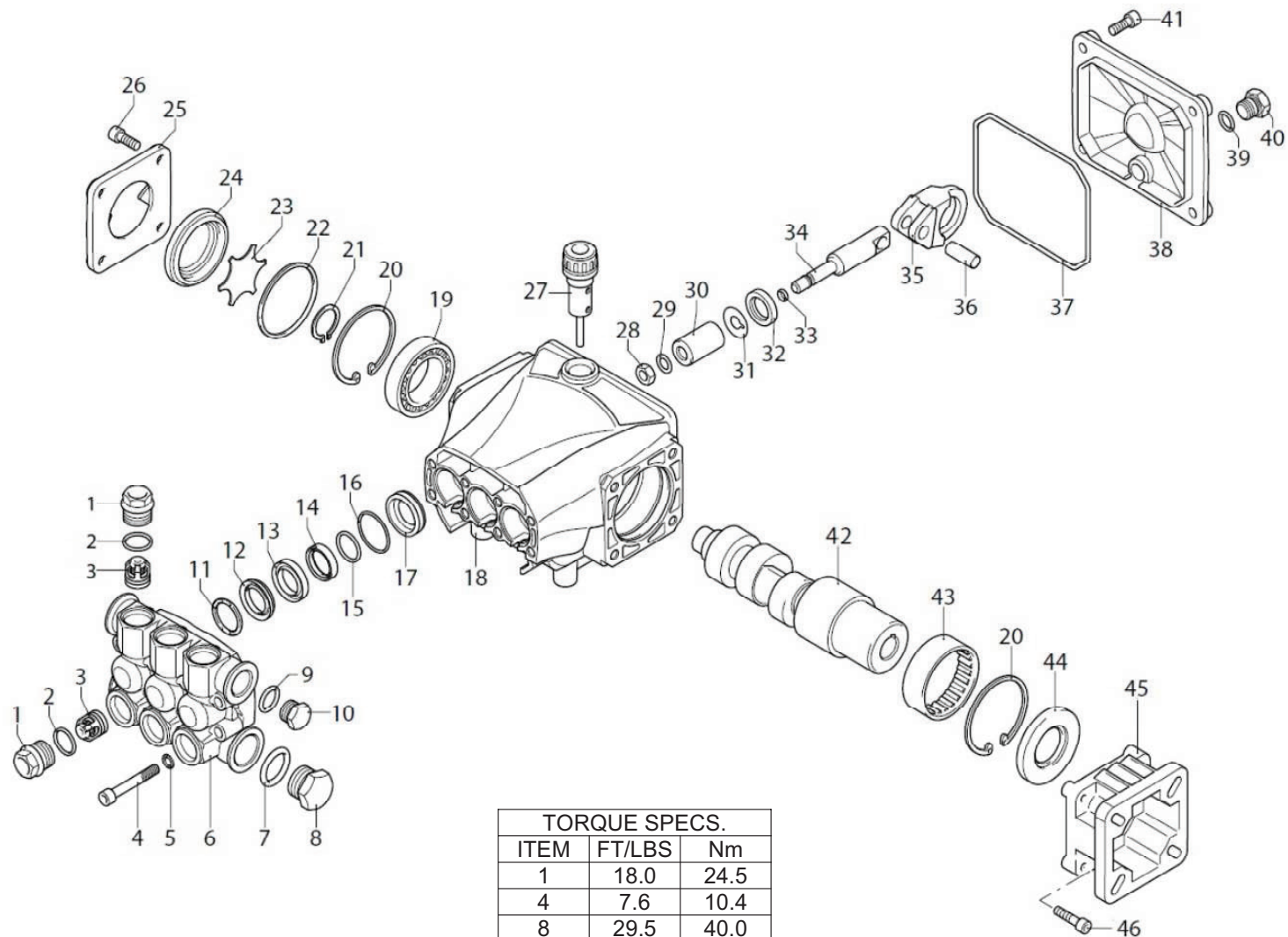


PUMP ASSEMBLY (3-0360)

Call for Parts 888-279-9274



TORQUE SPECS.		
ITEM	FT/LBS	Nm
1	18.0	24.5
4	7.6	10.4
8	29.5	40.0
10	18.4	25.0
26	7.6	10.4
28	8.9	12.0
41	5.9	8.0

PUMP ASSEMBLY

ITEM	DESCRIPTION	Mi-T-M #	QTY		ITEM	DESCRIPTION	Mi-T-M #	QTY
1	PLUG	39-0241	6		24	OIL INDICATOR	46-1452	1
2	O-RING (SEE 70-0565)	25-0644	6		25	COVER	46-1453	1
3	COMPLETE VALVE (SEE 70-0609)	SEE KIT	6		26	SCREW	27-8888	8
4	SCREW	N/A	8		27	OIL CAP	39-0254	1
5	WASHER	N/A	8		28	NUT	30-6016	3
6	HEAD	N/A	1		29	WASHER	26-0187	3
7	O-RING (SEE 70-0565)	25-0372	1		30	PISTON GUIDE (SEE 70-0606)	SEE KIT	3
8	PLUG	39-0202	1		31	SPACER	28-1027	3
9	O-RING (SEE 70-0565)	25-0510	1		32	SEAL (SEE 70-0566)	26-0193	3
10	PLUG	39-0102	1		33	O-RING (SEE 70-0565)	25-0371	3
11	RING (SEE 70-0460)	SEE KIT	3		34	PISTON GUIDE	N/A	3
12	GASKET (SEE 70-0567)	SEE KIT	3		35	CONNECTING ROD	N/A	3
13	PISTON GUIDE	46-1449	3		36	CONNECTING ROD PIN	46-0721	3
14	GASKET (SEE 70-0567)	SEE KIT	3		37	O-RING (SEE 70-0565)	SEE KIT	1
15	RING (SEE 70-0567)	SEE KIT	3		38	REAR COVER	46-1455	1
16	O-RING (SEE 70-0565 and 70-0567)	25-0149	3		39	O-RING (SEE 70-0565)	25-0387	1
17	PISTON GUIDE	46-1450	3		40	PLUG	39-0096	1
18	PUMP BODY	N/A	1		41	SCREW	N/A	4
19	BEARING	48-0063	1		42	CRANKSHAFT	N/A	1
20	SNAP RING	46-0676	2		43	BEARING	N/A	1
21	SNAP RING	46-0732	1		44	SEAL (SEE 70-0566)	26-0192	1
22	O-RING (SEE 70-0565)	SEE KIT	1		45	FLANGE	46-1456	1
23	DISC	46-1451	1		46	SCREW	N/A	4

REPLACEMENT KITS

Mi-T-M KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0609	KIT - VALVES	3	6	3
70-0460	KIT - SUPPORT RING	11	3	3
70-0606	KIT - PISTONS	30	3	3
70-0565	KIT - O-RINGS	2, 7, 9, 16, 22, 33, 37, 39	6, 1, 1, 3, 1, 1, 1, 1	3
70-0566	KIT - OIL SEALS	32, 44	3, 1	3
70-0567	KIT - WATER SEALS	12, 14, 15, 16	3, 3, 3, 3	3